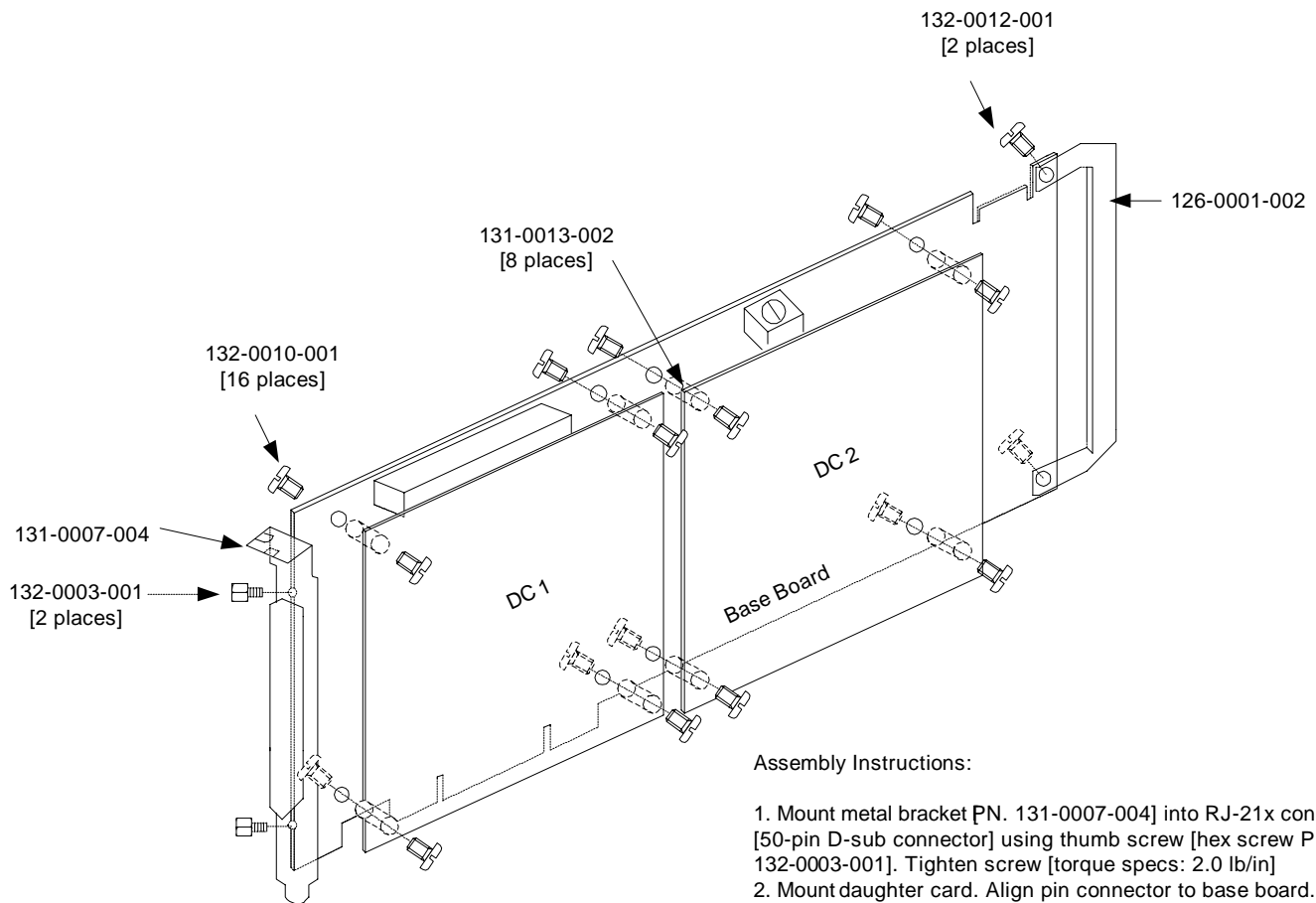



REVISIONS			
REV	DESCRIPTION	DATE	INIT
1	Initial Release	01/15/03	DRR
2	Change Bracket PN	10/07/04	JG
3	Update torque specs on item 1 from 1.19 to 2.0 lb/in.	02/13/05	DRR



- Assembly Instructions:
1. Mount metal bracket PN. 131-0007-004] into RJ-21x connector [50-pin D-sub connector] using thumb screw [hex screw PN. 132-0003-001]. Tighten screw [torque specs: 2.0 lb/in]
 2. Mount daughter card. Align pin connector to base board. Make sure the connectors are mated properly. Mount screw [PN. 132-0010-001] then tighten it [torque specs: 5.2 lb/in]
 3. Mount PCI retainer [PN. 1260001-002] using screw [PN. 132-0012-001] then tighten it [torque specs: 5.2 lb/in]
 4. Verify mounting of bracket, daughter card 1/2 and retainer. Make sure those are not damage during mounting.

			
27 World's Fair Drive Somerset, N.J. 08873		TITLE: NGX 2400 Assembly	
DWN: DRR	DWG NO:	102-0008-010	REV: 3
DATE:10/07/04	SCALE:	SHEET: 1	OF 1